<u>M1275T</u>



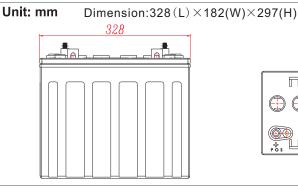


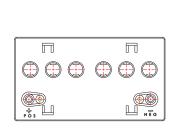
M1275T is a flooded lead acid battery specially designed for frequent deep cycle discharges. It adopts an innovative tubular plate technology, manufactured with die-casting positive spine and patent formula of active material, for high reliability and performance. The battery offers premium service life and power suitable for golf carts, electric and mobility vehicles, floor machines, and other industrial applications.

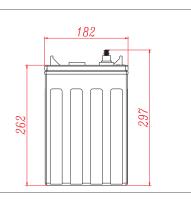
Specifications

| Voltage Per Unit | 12V |
|--|--|
| Capacity | 152Ah@20hr-rate to 1.65V per cell @25°C 128Ah@5hr-rate to 1.65V per cell @25°C |
| Approx Weight | Including electrolyte, 41.0 kg |
| Internal Resistance | Approx 6.0 mΩ |
| Operating Temperature Range | Discharge: -40°C to 60°C Charge: -20°C to 50°C Storage: -40°C to 60°C |
| Optimal Operating Temperature Range | 25°C ± 5°C |
| Float Charging Voltage | 13.8 to 14.4 VDC/unit average at 25°C |
| Maximum Charging Current | 20A |
| Cycle Service | 15.3 to 15.99 VDC/unit average at 25°C |
| Self Discharge | Self-discharge rate less than 3.5% per month at 25°C. Please charge batteries before use. |
| Container Material | PP |
| Recommended Single Point Watering Kits | Flow Rite BG-U48V-8J |
| Torque Setting | 10-15Nm |

Dimensions



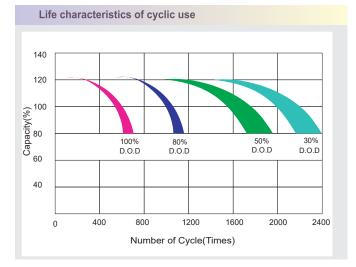


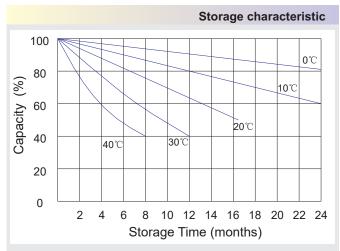


| Constant Current Discharge Characteristics:A(25°C) | | | | | | | | | | |
|--|-------|------|------|------|------|------|------|------|------|------|
| F.V/Time | 30MIN | 1HR | 2HR | 3HR | 4HR | 5HR | 6HR | 8HR | 10HR | 20HR |
| 9.60V | 118.4 | 82.9 | 48.0 | 34.4 | 29.3 | 26.3 | 22.8 | 17.8 | 14.7 | 7.9 |
| 9.90V | 115.7 | 81.0 | 46.9 | 33.6 | 28.7 | 25.7 | 22.3 | 17.4 | 14.3 | 7.6 |
| 10.2V | 112.5 | 78.8 | 45.6 | 32.7 | 27.9 | 25.0 | 21.7 | 16.9 | 13.9 | 7.3 |
| 10.5V | 108.2 | 75.7 | 43.9 | 31.4 | 26.8 | 24.0 | 20.8 | 16.2 | 13.4 | 7.0 |
| 10.8V | 103.3 | 72.3 | 41.9 | 30.0 | 25.6 | 23.0 | 19.9 | 15.5 | 12.8 | 6.7 |
| 11.1V | 97.8 | 68.5 | 39.7 | 28.4 | 24.3 | 21.8 | 18.9 | 14.7 | 12.1 | 6.1 |

| | Constant Power Discharge Characteristics:W(25℃) | | | | | | | | | |
|----------|---|-------|-------|-------|-------|-------|-------|-------|-------|------|
| F.V/Time | 30MIN | 1HR | 2HR | 3HR | 4HR | 5HR | 6HR | 8HR | 10HR | 20HR |
| 9.60V | 1328.8 | 958.1 | 566.2 | 409.2 | 349.8 | 314.0 | 272.2 | 212.1 | 175.4 | 94.4 |
| 9.90V | 1304.9 | 938.3 | 554.5 | 401.6 | 343.0 | 307.9 | 266.9 | 208.0 | 171.9 | 91.7 |
| 10.2V | 1283.1 | 913.4 | 539.8 | 391.6 | 334.2 | 300.0 | 260.0 | 202.5 | 167.3 | 88.3 |
| 10.5V | 1235.0 | 878.7 | 519.2 | 376.6 | 321.4 | 288.5 | 250.0 | 194.7 | 160.8 | 84.1 |
| 10.8V | 1180.3 | 843.6 | 498.5 | 359.6 | 307.2 | 275.5 | 238.8 | 185.9 | 153.6 | 80.4 |
| 11.1V | 1124.8 | 805.4 | 476.0 | 341.1 | 291.1 | 261.1 | 226.3 | 176.2 | 145.5 | 74.2 |

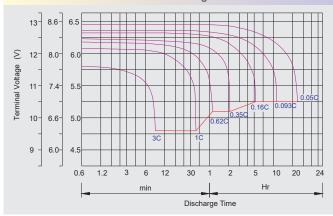






Charge characteristic Curve for standby use Vol Charge capacit harge urren l tage Charge characteristic curve(25 $^\circ$ C) (C5Ah%)(I5 A)(V/CELL) 120 1.2 100-1.0 - 2.85 0.8 - 2.65 80 1-D0D=20% 60 0.6 - 2.45 2-D0D=50% 3- DOD=75% 40 0.4 2.25 4-D0D=100% 20 0.2 2.0 0 0 0 10 12 14 16 18 20 22 2 6 8 t(h)

Discharge characteristic Curve



Discharge Current and Voltage

| Final Discharge Voltage (V/cell) | 1.75V | 1.70V | 1.60V |
|-------------------------------------|----------|-----------------|----------|
| Discharge Current (A) | A ≤ 0.2C | 0.2C < A < 1.0C | A ≥ 1.0C |

Charge the batteries at least once every six months, if they are stored at 25° C.

Charging Method (C=C5) :

| Constant Voltage | 0.2Cx2h + 2.65V/cellx12h, max current at 0.2C |
|------------------|---|
| Constant Current | 0.14Cx6h + 0.07Cx6h |

Delta-Q Charge Profile: Algorithm ID 1

| С | ycle Service Maintenance & Cautions |
|---|---|
| * | Avoid over discharging, especially when battery is used in series connections |
| * | Charge with recommend voltage, ensure battery is fully recharged. |
| | In general, recharged capacity should be 1.2-1.3 times the discharged capacity. |
| * | Effect of temperature on cycle charge voltage: -4mV/°C per cell |
| * | There are a number of factors that will affect the length of cyclic service. |
| | The most significant are depth of discharge, ambient temperature, |
| | discharge rate, and the manner in which the battery is recharged. |